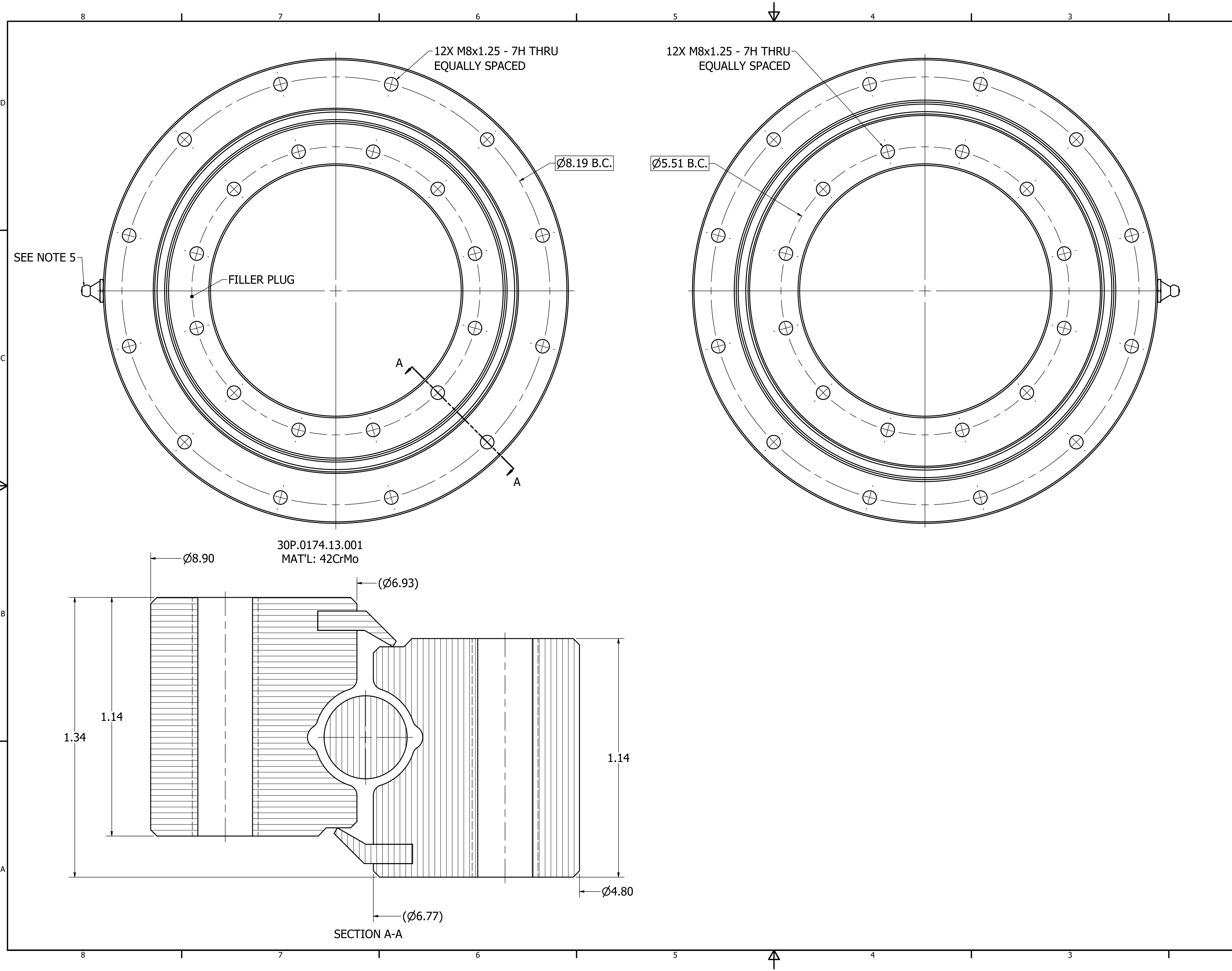




| REVISION HISTORY |                                                                                                     |            |          |
|------------------|-----------------------------------------------------------------------------------------------------|------------|----------|
| REV              | DESCRIPTION                                                                                         | DATE       | APPROVED |
| 1                | RELEASED TO PRODUCTION                                                                              | 05/14/2013 | REP      |
| 2                | LOAD CHART ADDED                                                                                    | 11/27/2013 | REP      |
| 3                | UPDATE TO CURRENT STANDARDS                                                                         | 09/22/2014 | GDT      |
| 4                | FORMAT UPDATE                                                                                       | 07/12/2016 | -        |
| 5                | UPDATED RACEWAY OFFSET DIAMETERS, HARDNESS .079 50-60 WERE .118 55-60, TAP HOLE TOLERANCE 7H WAS 6H | 06/16/2022 | GVS      |
| 6                | MOVED GREASE FITTING TO OUTER RING                                                                  | 11/18/2024 | REP      |

- STANDARD NOTES:
- BREAK ALL SHARP CORNERS AND EDGES.
  - RACEWAY INDUCTION HARDENING CASE DEPTH TO BE NO LESS THAN .079 INCHES AT HRC 50-60.
  - GREASE TO BE STANDARD EP2.
  - SOFT SPOT TO BE MARKED WITH "S".
  - CENTERLINE OF GREASE FITTINGS, 1X LOCATED AS SHOWN, 1/8-27 NPT FITTING PROTRUSION FROM OD (OUTER RING) NOT TO BE GREATER THAN .75.
  - STAMP "G" ON TOP OF OUTER RACE INDICATING RACEWAY HARDNESS GAP.
  - PERMANENTLY MARK INFO, .06 MIN FONT HEIGHT.
- MARKING TO INCLUDE:
- PART NUMBER  
SERIES NUMBER IN LOT  
DAY-MONTH-YEAR
- EXAMPLE:
- 30P.0174.13.001  
001 (002, 003, ETC)  
25-11-2014
8. WEIGHT: 13 lbmass

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|                      |              |                                                                                                                                                                         |                                                           |
|----------------------|--------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------|
| DRAWN<br>Cole Harvey | 6/27/2016    | ALL DIMENSIONS: in.                                                                                                                                                     |                                                           |
| CHECKED              |              | <br>1239 Hudson Gate Dr<br>Hudson, OH 44236<br>PH: 330.633.7735<br>www.SlewPro.com |                                                           |
| QA                   |              |                                                                                                                                                                         |                                                           |
| MFG                  |              |                                                                                                                                                                         |                                                           |
| APPROVED             |              |                                                                                                                                                                         |                                                           |
| SIZE<br>D            | SHEET 1 OF 1 | SCALE<br>NOT TO SCALE                                                                                                                                                   | TITLE<br>BEARING ASSY, PLAIN, FOUR POINT, SINGLE ROW BALL |
| PART NO.             |              |                                                                                                                                                                         | 30P.0174.13.001                                           |